DWG NO. DCRK027

DIA. SPEC. CONCENTRIC TO ℄ OF HSG. WITHIN .125 (3.2) T.I.R.

Ø 6.924 - 6.944
[175.9 - 176.4]

DISCHARGE-COPPER
WALL-.046-.052 (1.2-1.3)
I.D.-.315-.322 (8.0-8.2)X
.865-.885 (22.0-22.5)
Ⓢ

R 1.119 - 1.177
[28.4 - 29.9]

40°
50°

(2)PLC'S 119°
121°

R .823 - .857
[20.9 - 21.8]
(3) - PLC'S

Ø .750 - .760
[19.1 - 19.3]
(3) - HOLES

3.760 - 4.010
[95.5 - 101.9]

STOP
READ
WARNING
LABEL

Ⓢ

4.992 - 5.122
[126.8 - 130.1]

29°
31°

SUCTION-COPPER
I.D. .379-.386 (9.6-9.8)
.430-.500 (10.9-12.7) DEEP
Ⓢ

11.195 - 11.339
[284.4 - 288.0]

10.833 - 11.027
[275.2 - 280.1]

MTG. SURFACE TO BE ⊥ TO ℄ OF COMP
WITHIN .040 (1.0) T.I.R.

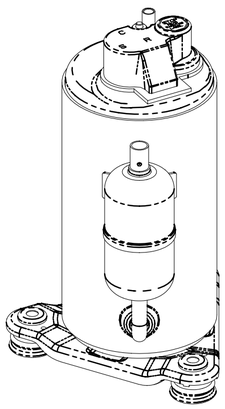
Ø 5.072 MAX.
[128.8]

1.510 - 1.540
[38.4 - 39.1]

2.230 - 2.270 O.D.
[56.6 - 57.7]

.616 - .701
[15.7 - 17.8]

8.689 - 8.903
[220.7 - 226.1]



DIMENSIONING- INCHES (MILLIMETERS) OR INCHES (MILLIMETERS)

Q.A. SYMBOLS

RK

LT	LC	CHANGE	DATE
			DLC 02AUG01
S	—	REM'D CHG'S TO 3D V16	--
	4C	REM'D ACCUMULATOR BRACKET #237823-015	
	4C	ADDED NEW ACCUMULATOR BRACKET #237823-013	
	4C	REV'D ACCUMULATOR #2383B7-005	
	4E	REM'D HOUSING ASM #237205-002	
	6C	REV'D PROTECTIVE COVER #237823-014	
	5C	ADDED DIM.	
	5E	REM'D PLUG	6A
	5B	SPEC. REM'D B.O.M. AND NOTE	

THIS DRAWING OR PRINT (1) IS THE EXCLUSIVE PROPERTY OF TECUMSEH COMPANY (TECUMSEH) AND CONTAINS INFORMATION PROPRIETARY TO TECUMSEH. (2) IS LOANED SUBJECT TO THE AGREEMENT THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON SHALL BE REPRODUCED, COPIED, LENT OR DISCLOSED DIRECTLY OR INDIRECTLY NOR USED FOR ANY PURPOSE OTHER THAN THAT SPECIFIC CONDITION THAT NEITHER IT NOR THE INFORMATION CONTAINED THEREON OR DISCLOSED THEREIN SHALL BE USED IN THE MANUFACTURE OF ANYTHING OTHERWISE WITHOUT THE EXPRESS AND SPECIFIC WRITTEN CONSENT OF TECUMSEH. (3) THE INFORMATION SHALL NOT BE USED IN WHOLE OR IN PART IN ANY MANNER ADVERSE TO THE INTEREST OF TECUMSEH. (4) IT SHALL NOT BE COPIED IN ANY FORM OR MANNER WHATSOEVER. (5) IT SHALL BE RETURNED BY THE RECIPIENT TO TECUMSEH AT ITS REQUEST AND THE LATTER'S REQUEST IS MADE.

DO NOT SCALE THIS DRAWING. ALL DIMENSIONS MATERIALS MUST NOT BE MAGNETIZED AS THIS PART IS A COMPRESSOR ASSEMBLY.

DIS.CODE

NAME SALES COMPRESSOR

DWN.	CK.	APR.	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
BRODERICK 16DEC94	ND	JSK	NONE	

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL

INTERNAL USE ONLY
Q:\rk\rk-dcrk027_s-c.prt

DWG NO. DCRK027